



Dart
1270 ...en St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-043W
Job Sheet 179754



Part No: D5149-043W

Job Qty: 6 ea

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Large Fab-3		RL
110	Large Fab	6 pcs	7/18/18	7/18/18	0.00	5.17	Large Fab 2		RL
120	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC9		DL 13-07-05
130	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC5		DL 13-07-05
140	HandFinish	6 pcs	7/18/18	7/18/18	0.00	0.79	HandFinish1		SA 18-07-05
150	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC7-4		DL 18-7-9
160	Powdercoat	6 pcs	7/18/18	7/18/18	0.00	0.14	Powdercoat1		DL 18-7-9
170	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC3		DL 18-7-11
180	HandFinish	6 pcs	7/18/18	7/18/18	0.00	0.79	HandFinish3		DL 18-7-11
190	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC3		38
200	Packaging	6 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-2		9-80
210	QC21-SA	6 Ea	7/18/18	7/18/18	0.00	0.00	QC21		21

17 188539. START: 2:15 OUT: 3:00° FINISH: 2:45

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-5	Step Cap	6 Ea (1 ea)	90-Start up Operation	So 71424
D5149-7	Aft Step Base	6 Ea (1 ea)	90-Start up Operation	So 83351
D5149-9	Aft Step	6 Ea (1 ea)	90-Start up Operation	So 83790

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-5	6	36	0
	D5149-7	6	3	0
	D5149-9	6	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
1270 Aberdeen Street Hewitsonbury, ON K6A 1K7 CANADA TEL.: 1 613 832-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/03/18 DART AEROSPACE Container No: S088804 Part: D5149 - 043W Job No: 179754 Serial No/Batch: S088804 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ near treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Cut too Short ☐ Instructions incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐									